

Date: Tuesday, 01/04/2008 8:01:32 AM  
User: Jean-Luc Menard

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: CONSOLE SIDE LH (407 HI-SLOPE)		
Job Number	: 38264			Part Number	: D26041		
Estimate Number	: 11002			Drawing Number	: D2604 REV B		
P.O. Number	:			Project Number	: N/A		
This Issue	: 01/04/2008	S.O. No.	:	Drawing Revision	: B		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: SMALL/MED FAB	Due Date	: 08/04/2008	Qty:	8 Um: Each
Previous Run	: 34778						
Written By	<i>JL 08-04-01</i>						
Checked & Approved By							
Comment	: Est. C 98.11.25 Added Inspection Levels,Jig numbers D M Est Rev:D 07-09-24 Now On Waterjet JLM Verified By:EC Est Rev:E 07-12-18 ECN1059 RevB as per dwg DD verified by EC						

## Additional Product

Job Number:

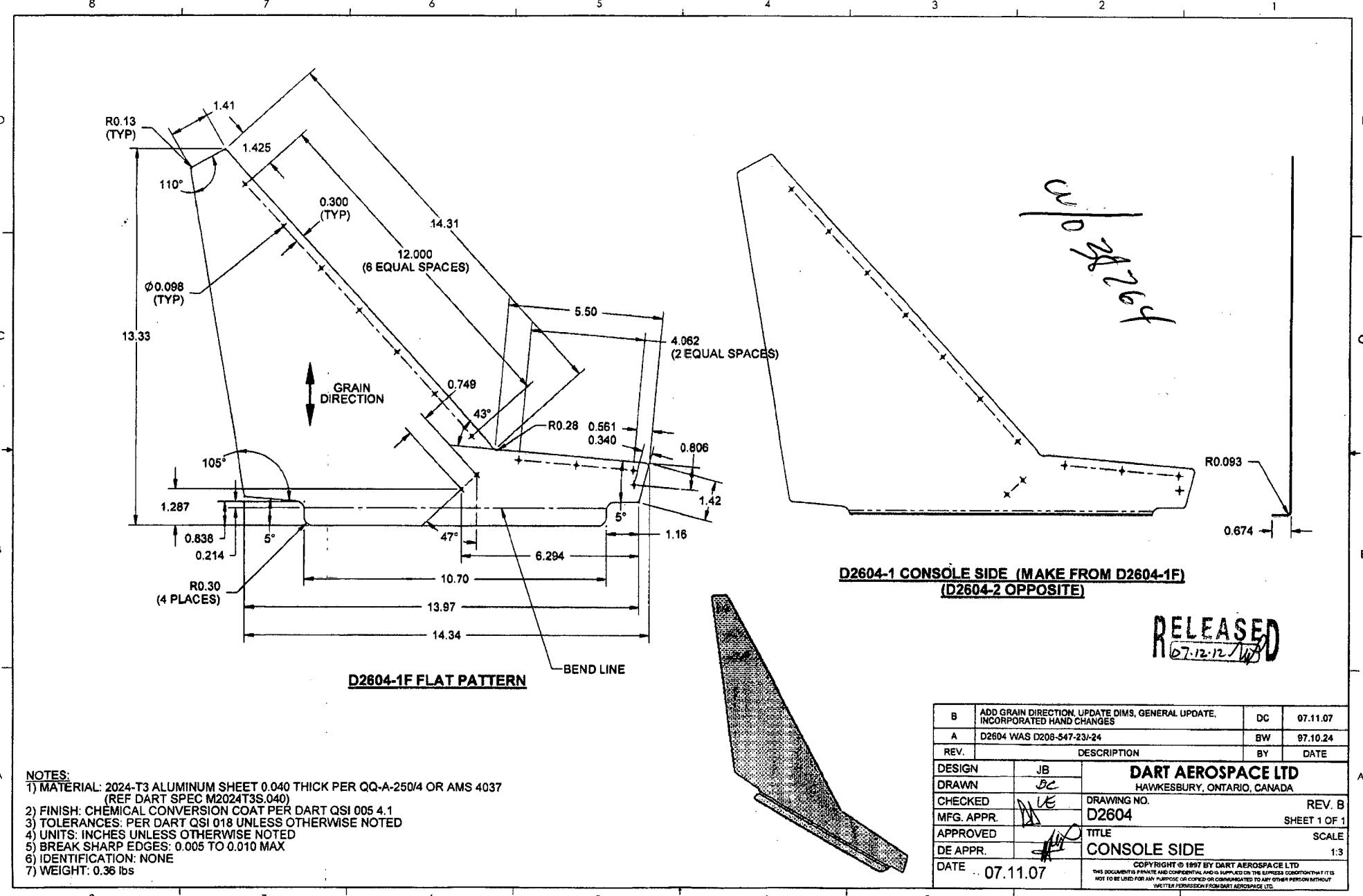


Seq. #:	Machine Or Operation:	Description :
1.0	M2024T3S040	2024-T3 .040 sheet  <i>15.560</i>
	Comment: Qty.: 1.4146 sf(s)/Unit Total : 11.3165 sf(s) 2024-T3 .040 sheet Material: 2024-T3 (QQ-A-250/4) 0.040" thick (M2024T3S.040) Batch <del>10746</del> <i>10746( B 8-4-1</i>	
2.0	WATER JET	FLOW WATER JET  
	Comment: FLOW WATER JET 1-Cut as per Dwg D2604 Dwg Rev: <i>B</i> Prog Rev: <i>B</i> <i>B 8-4-1</i>	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE  <i>B 8-4-1</i>
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK  
		 <i>{ 08/04/08 RLC</i>
	Comment: SECOND CHECK	

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5.0	BRAKE NC	NC BRAKE 
Comment: NC BRAKE Deburr if necessary Form as per Dwg D2604		DB 08/04/03 (11)
6.0	QC5	INSPECT WORK TO CURRENT STEP 
Comment: INSPECT WORK TO CURRENT STEP		5 08/04/03 (11)
7.0	HAND FINISHING1	HAND FINISHING RESOURCE #1 
Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1		HF 08-04-04 (X11)
8.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION 
Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION		PL 08-04-04 (11)
9.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 175		8/4/4 SP (11)
10.0	QC21	FINAL INSPECTION/W/O RELEASE 
Comment: FINAL INSPECTION/W/O RELEASE		08/04/08 (A)
Job Completion		



<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<u>38264</u>
<b>Description:</b> Console Side	<b>Part Number:</b>	<b>D2604-1</b>
<b>Inspection Dwg:</b> D2604 <b>Rev:</b> A1		<b>Page 1 of 1</b>

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	<u>HR</u>	Audited by:	<u>J</u>	Prototype Approval:	N/A
Date:	8-4-1	Date:	08/04/02	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.04.25	New Issue	KJ/JLM	JL